

### MOUNTING *INSTRUCTIONS*

1. DETERMINE HAND OF DOOR AND ESTABLISH CENTER LINE OF

 $1\frac{1}{16}$  (27) -

(7)

RELEASE FOR PRODUCTION DATE

PADS ON STILES.
PREPARE STILES PER TEMPLATES:
10-484 TEMPLATE FOR ACTIVE STILE.
10-475 TEMPLATE FOR INACTIVE STILE.

5

- DRILL CYLINDER MOUNTING HOLES ONLY IF REQUIRED LOCATE CENTER LINE OF CYLINDER ON EXTERIOR SIDE
- OF ACTIVE STILE AND DRILL IF REQUIRED.
  TRIM TAIL PIECE TO FIT AS SHOWN.
  MOUNT CYLINDER IN PLACE AND SECURE WITH MOUNTING

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- SCREWS. (SCREWS MUST BE FLUSH WITH DOOR.,
- DETERMINE FUNCTION DESIRED:
- OR UNLOCKED POSITION. FULLY RELEASE LATCH THEN SET INDEX MARK ON COUPLING BOSS STRAIGHT UP. B.) NIGHT LATCH FUNCTION: KEY REMOVABLE IN LOCKED A.) REGULAR FUNCTION KEY REMOVABLE IN EITHER LOCKED
- POSITION ONLY. PREFORM STEP 'A' THEN ROTATE' COUPLING BOSS 90° TOWARDS HINGE SIDE.

C"

STRIKE

1 15

8. DRILL .203 (5.16)DIA. AND TAP 1/4-20(M6-1.0) THD (4 PLCS.) ON ACTIVE

AND INACTIVE STILES. & INSTALL FOUR (4) 1/4-20 SHOULDER STUDS. MOUNT ACTIVE PAD TO STILE WITH THREE  $1/4-20(M6-1.0)\times 1/2(12.7)$  SOC. SET SCREWS.

9. LOCATE AND DRILL MOUNTING HOLES FOR ADJUSTABLE STRIKE. ( CENTER ON LATCH)

- 10. MOUNT AND SECURE STRIKE AS SHOWN.
- 11. CHECK OPERATION TO ASSURE THAT ALL PARTS AND
- CYLINDER ARE FUNCTIONING PROPERLY. ADJUST AS REQUIRED.

  12. MOUNT INACTIVE PAD TO STILE WITH THREE (3) 1/4-20(M6-1.0) x 1/2 (12.7)

  SOC. SET SCREWS.

  13. CUT LENGTH OF PANIC BAR BY MEASURING FROM INSIDE TO INSIDE EDGE OF MOUNTING PADS. 1/32 (.79) FIT TO SIZE.

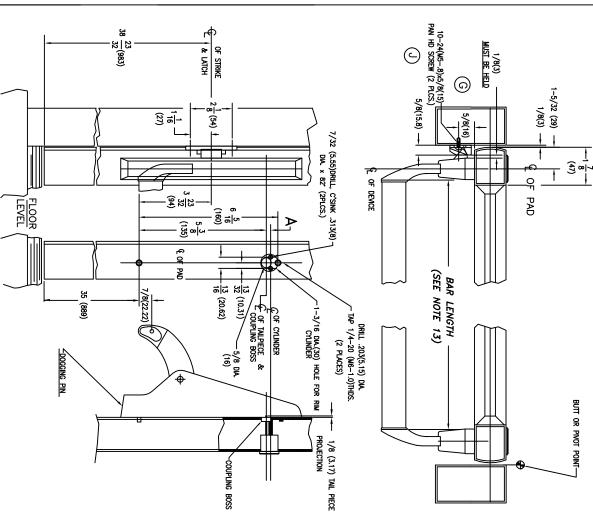
  14. LOOSEN INACTIVE PAD. INSTALL AND SECURE PANIC BAR WITH TWO 1/4-20(M6-1.0) x1(25.4) OVAL HD.M.S. (PHIL.)
- DOGGING INSTRUCTIONS

RETIGHTEN PAD SET SCREWS.

PIN UNTIL IT RELEASES. TOWARD LOCK SIDE OR ROTATE DOGGING O UNDOG- DEPRESS CROSS BAR TURN KEY OWARD LOCK SIDE OR PUSH DOGGING DOG- DEPRESS CROSS BAR TURN KEY

SARGENT	KEIL	WELCH	RUSSWIN	SCHLAGE	CORBIN	YALE	LOCKWOOD	ILCO	CYLINDERS	FUNCTIONAL	
3/8 (9.52)					1/4 (6.35)				DIM. A	\ \	

arv. used 1	NEXT ASSY. 1095—KITS	FILE NO.								
HEAT TREAT	FINISH	MATERIAL	ANGULAR ± X 0 FRACTIONAL ± 1/64 DRAWN		DECIMAL DIMENSIONS .XX ± .010	UNLESS OTHERWISE SPECIFIED	DIMENSIONAL TOLERANCES	E 5/16/89 5/8 WAS 19/32	F 6.27.03 INCORPORATE SIN	G 1.28.08 PAN HEAD WAS OVAL
CENTER HUNG NARROW STILE 10-480	INSTALLATION GUIDE 1095	SCALE NONE	DRAWN   RM   6/28/97	CHECKED		APPROVED	APPROVALS DATE	9/32	6.27.03 INCORPORATE SINTERED ROLLER-LESS "C" STRIKE	DVAL ECN1999
10-480 G	SHEET 1 OF 1 SHEETS DWG. NO. REV.	105 ANGELES, CALIF. 90023	CORPORATION					RN	ECN1625 RM	RM



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(G)

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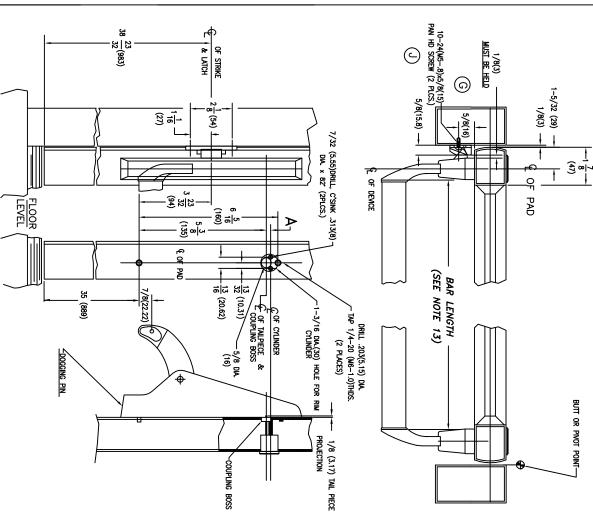
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WELCH KEIL	CORBIN SCHLAGE	YALE	ILCO	FUNCTIONAL CYLINDERS
	1/4(6.35)			DIM.

anv. used 1	NEXT ASSY. 1095—KITS	FILE NO.									
HEAT TREAT	FINISH	MATERIAL	ANGULAR ± X O FRACTIONAL ± 1/64 DRAWN	DECIMAL DIMENSIONS .XXX ± .005	DECIMAL DIMENSIONS .XX ± .010	UNLESS OTHERWISE SPECIFIED	DIMENSIONAL TOLERANCES	F 6/11/98  REDRAWN	G 6.26.03 INCORPORAT	H 6.20.05 REVISE "DOGGING INSTRUCTIONS" HINGE WAS LOCK	J 1.28.08 PAN HEAD WAS OVAL
OFFSET PIVOT OR BUTT HINGE	INSTALLATION GUIDE 1095	SCALE NONE	DRAWN RM 6/28/97	GIEGOREO	CHECKED	APPROVED	APPROVALS DATE	A W N ECN1143	INCORPORATE CENTERED "C" STRIKE ECN1625	ng instructions" hin	OVAL
BUTT HINGE	$\overline{}$		_		_		1	143	STRIKE ECN	IGE WAS LOCK	ECN1999
10-481	SHEET 1 OF 1 SHEETS	3447 UNION PACIFIC AVE. SO23	CORPORATION			•			1625	ECN1846	KM
ے	P S	ANE. €	0	Ì	j	Ľ	]	RM	RM	RM	



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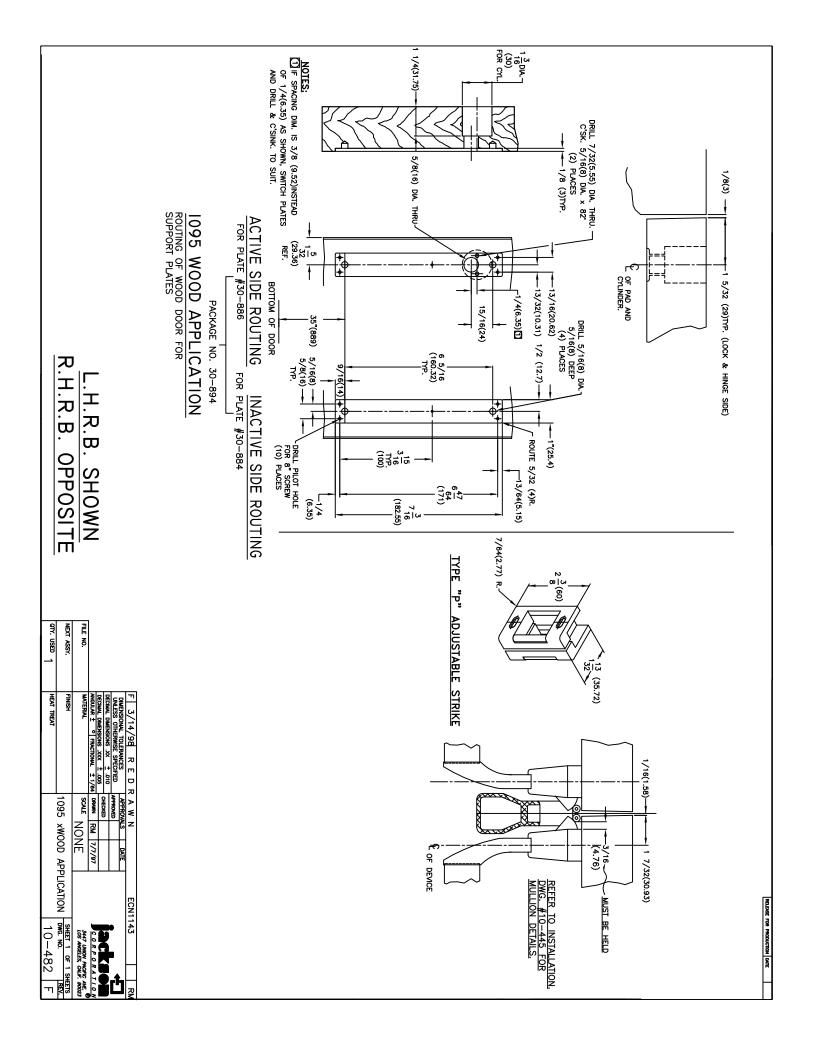
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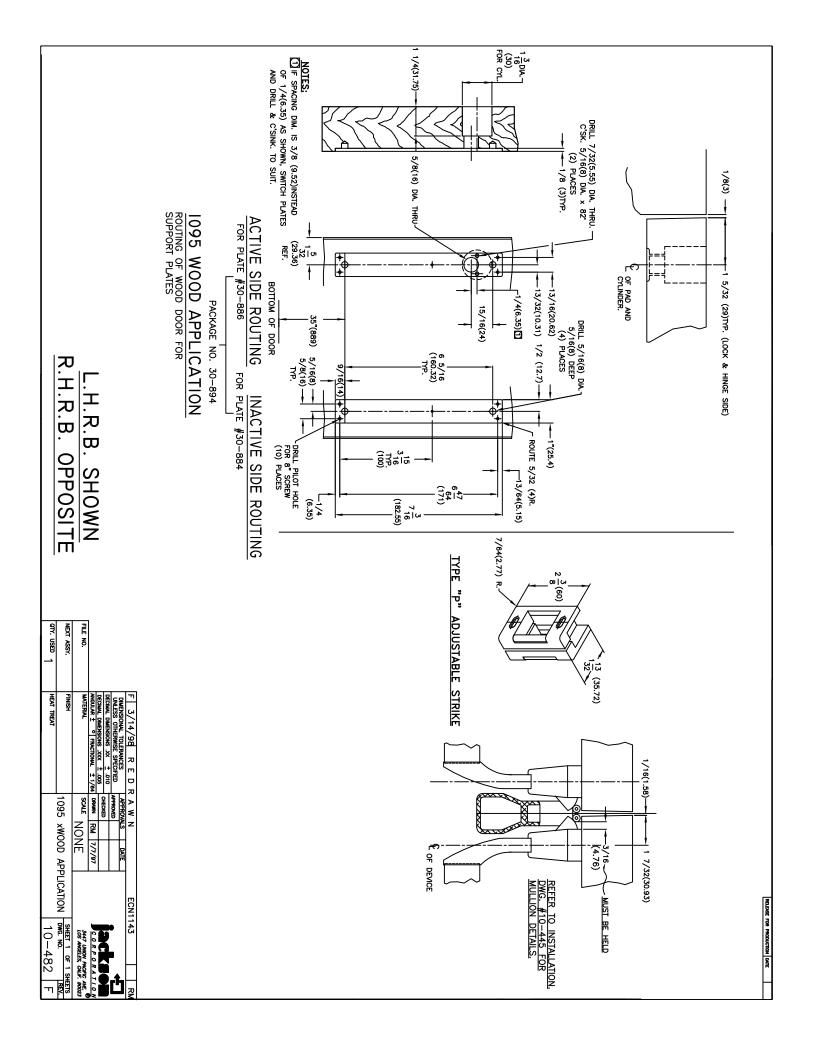
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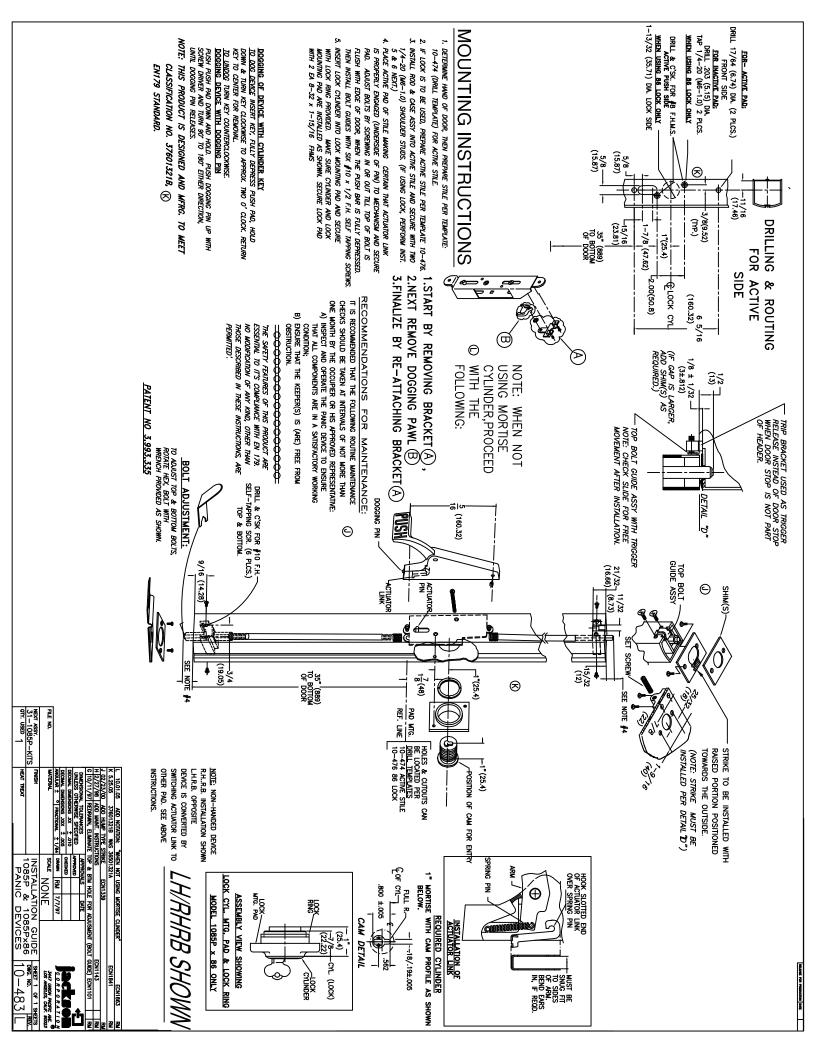
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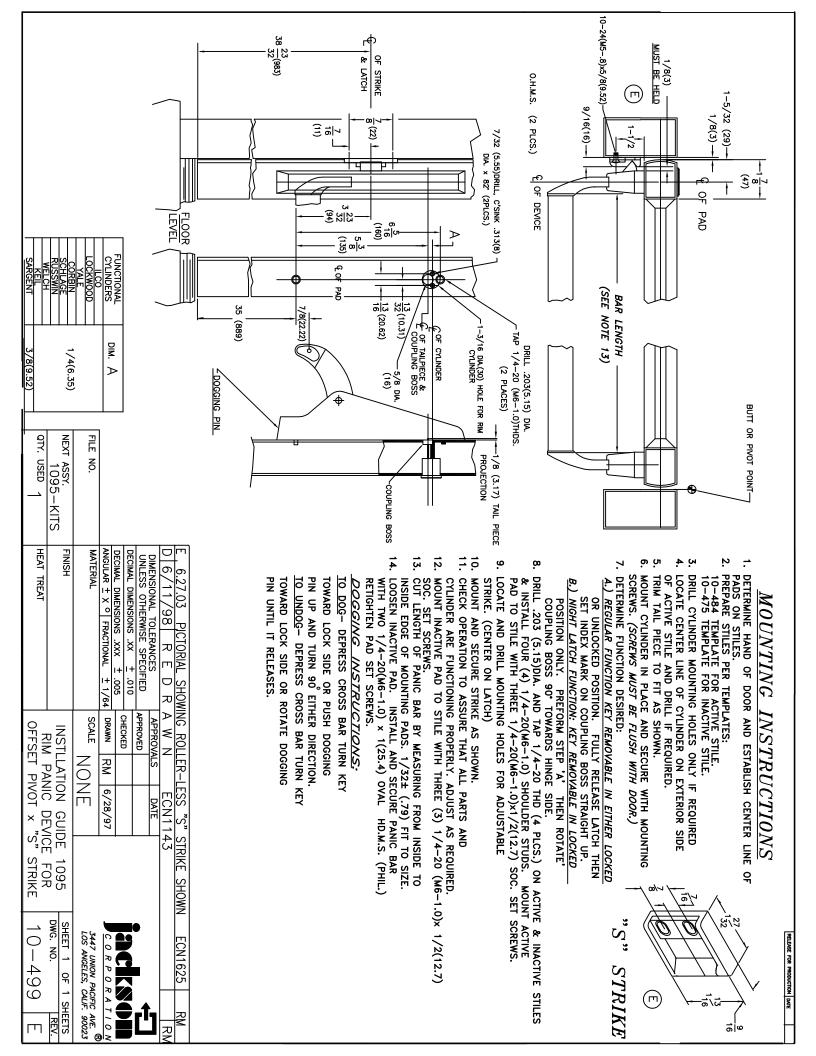
WELCH KEIL	CORBIN SCHLAGE	YALE	ILCO	FUNCTIONAL CYLINDERS
	1/4(6.35)			DIM.

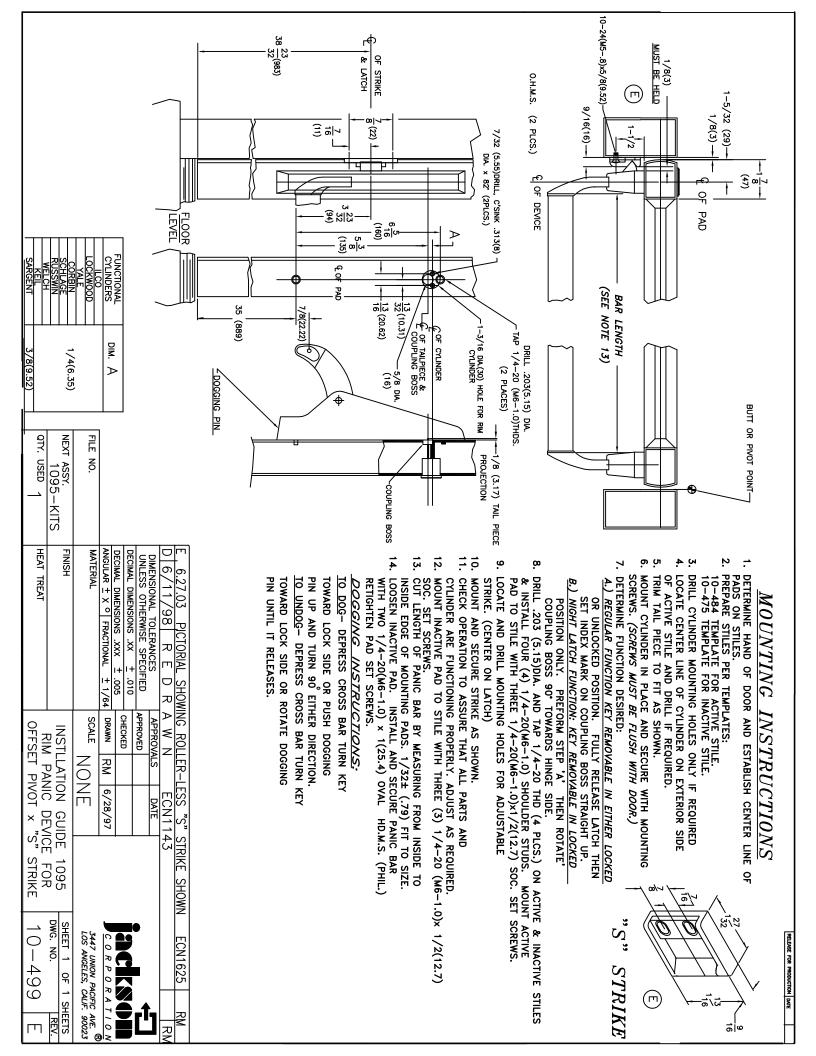
anv. used 1	NEXT ASSY. 1095—KITS	FILE NO.									
HEAT TREAT	FINISH	MATERIAL	ANGULAR ± X O FRACTIONAL ± 1/64 DRAWN	DECIMAL DIMENSIONS .XXX ± .005	DECIMAL DIMENSIONS .XX ± .010	UNLESS OTHERWISE SPECIFIED	DIMENSIONAL TOLERANCES	F 6/11/98  REDRAWN	G 6.26.03 INCORPORAT	H 6.20.05 REVISE "DOGGING INSTRUCTIONS" HINGE WAS LOCK	J 1.28.08 PAN HEAD WAS OVAL
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ے	P S	ANE. €	0	Ì	j	Ľ	]	RM	RM	RM	

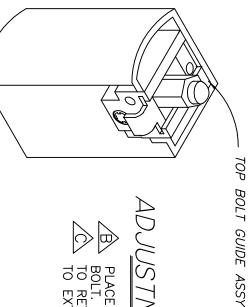












USAGE: 1085,2085,2086,

△ 3/85B&3/86,1285,1206

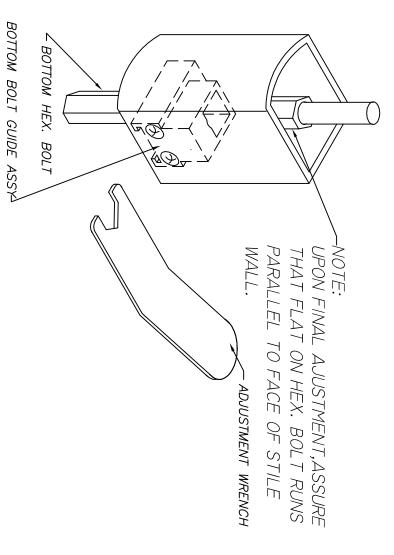
# ADJUSTMENT INSTRUCTIONS.

PLACE ADJUSTMENT WRENCH ONTO
BOLT. TURN WRENCH CLOCKWISE
TO RETRACT BOLT-COUNTERCLOCKWISE
TO EXTEND BOLT.

NOTE:

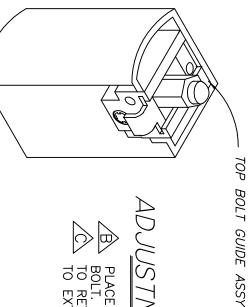
TOP BOLT GUIDE ASSY USED WITH THE FOLLOWING:

1085,1285,1206,2086 & 3186



D 11.05.05 UPDATE	UPDATE MODEL USAGE: ADD 1285	GE: ADD 12	8				ECN1873	20
C 11/3/97 REVISE ADJ. INSTRUCTIONS	ADJ. INSTI	RUCTIONS			ECN1116	6	RM	
B 1/5/95 REVISE ADJ. INSTRUCTIONS	ADJ. IN	ISTRUCT	SNOI				ECN982	RM
DIMENSIONAL TOLERANCES	ΈS	APPROVALS	LS	DATE				
UNLESS OTHERWISE SPECIFIED	ECIFIED	APPROVED				)	·	
DECIMAL DIMENSIONS .XX ± .010	+ .010	CHECKED				) }		
DECIMAL DIMENSIONS .XXX ± .005	005	O LONG				1		Ĭ
ANGULAR ± ° FRACTIONAL ± 1/64 DRAWN	AL ± 1/64		R.M.	R.M. 11/4/95		Jc o	CORPORATION	0 N
MATERIAL		SCALE NONE	Ş	۱E		3447 LOS	3447 UNION PACIFIC AVE. LOS ANGELES, CALIF. 90023	₩E. 90023
FINISH						SHEE	SHEET 1 OF 1 SHEETS	SLEE
		ADJUS	ME	NT INS	ADJUSTMENT INSTRUCTIONS DWG. NO.	DWG.	NO.	REV.
HEAT TREAT		TOP &	втм	BOLT	TOP & BTM BOLT GUIDE ASSY $10-860 $ ${\mathbb C}$	10	-860	

NEXT ASSY.



USAGE: 1085,2085,2086,

△ 3/85B&3/86,1285,1206

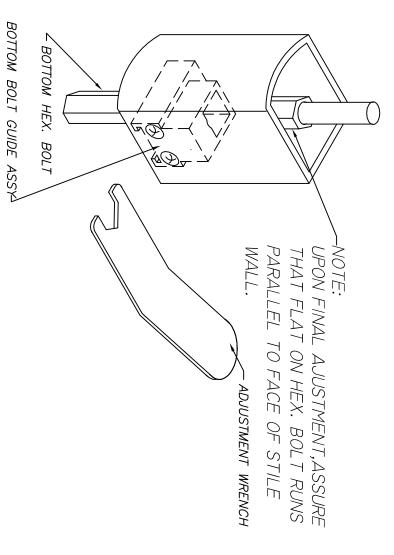
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1085,1285,1206,2086 & 3186



D 11.05.05 UPDATE	UPDATE MODEL USAGE: ADD 1285	GE: ADD 12	8				ECN1873	20
C 11/3/97 REVISE ADJ. INSTRUCTIONS	ADJ. INSTI	RUCTIONS			ECN1116	6	RM	
B 1/5/95 REVISE ADJ. INSTRUCTIONS	ADJ. IN	ISTRUCT	SNOI				ECN982	RM
DIMENSIONAL TOLERANCES	ΈS	APPROVALS	LS	DATE				
UNLESS OTHERWISE SPECIFIED	ECIFIED	APPROVED				)	·	
DECIMAL DIMENSIONS .XX ± .010	+ .010	CHECKED				) }		
DECIMAL DIMENSIONS .XXX ± .005	.005	O LONG				1		Ĭ
ANGULAR ± ° FRACTIONAL ± 1/64 DRAWN	AL ± 1/64		R.M.	R.M. 11/4/95		Jc o	CORPORATION	0 N
MATERIAL		SCALE NONE	Ş	۱E		3447 LOS	3447 UNION PACIFIC AVE. LOS ANGELES, CALIF. 90023	₩E. 90023
FINISH						SHEE	SHEET 1 OF 1 SHEETS	SLEE
		ADJUS	ME	NT INS	ADJUSTMENT INSTRUCTIONS DWG. NO.	DWG.	NO.	REV.
HEAT TREAT		TOP &	втм	BOLT	TOP & BTM BOLT GUIDE ASSY $10-860 $ ${\mathbb C}$	10	-860	

NEXT ASSY.